



ISSN: 2350-0328

**International Journal of Advanced Research in Science,
Engineering and Technology**

Vol. 8, Issue 7 , July 2021

Energy of Carbon (IV) Oxide Adsorption on Ca₅Na₃A Zeolitic

**Kokhkharov Mirzokhid Xusanboyevich, Raxmatkariyeva Feruza Gayratovna, Ergashev Oybek
Karimovich, Abdulkhayev Tolibjon Dolimjanovich,
Oydinov Mukhlis Xoliqul o'g'li**

Chemical Sciences, doctor of philosophy (PhD), Senior Research Fellow Institute of General and Inorganic
Chemistry of the Academy of Sciences of the Republic of Uzbekistan, Tashkent, Uzbekistan

Doctor of Chemical Sciences, Professor (DSc), Institute of General and Inorganic Chemistry of the Academy of
Sciences of the Republic of Uzbekistan, Tashkent, Uzbekistan

Doctor of Chemical Sciences, Professor (DSc), Namangan Engineering-Technological Institute the Republic of
Uzbekistan, Namangan, Uzbekistan

Chemical Sciences, doctor of philosophy (PhD), Senior Research Fellow, Namangan Engineering-
Technological Institute the Republic of Uzbekistan, Namangan, Uzbekistan

Stajor, Institute of General and Inorganic Chemistry of the Academy of Sciences of the Republic of Uzbekistan,
Tashkent, Uzbekistan

ABSTRACT: The differential heat, isotherm, differential entropy, and thermokinetics of carbon dioxide adsorption on Ca₅Na₃A zeolite were measured at 303 K. Based on the results obtained, the mechanism of water adsorption from Ca₅Na₃A in zeolite from initial filling to saturation is described in detail.

KEYWORDS: Isotherm, adsorption heat, entropy, thermokinetics, ion-molecular complexes, Ca₅Na₃A zeolite, H₂O, adsorption calorimeter.

I. INTRODUCTION

Up to date, the acceleration of production processes in the world has led to the release of large amounts of carbon monoxide into the environment, resulting in ecological imbalances. To prevent this, a lot of research is being done on obtaining detergents from harmful gases.

In particular, one of the most important tasks is to obtain selective microporous adsorbents, taking into account the size of the gas molecules. In Uzbekistan, the purification of exhaust gases from carbon monoxide is very important for the manufacturing industry. To do this, it is advisable to use NaA and CaA zeolites using the adsorption method [1-2]. Cations in the cavities of type A zeolites form complex compounds with carbon monoxide [3]. Initially, the laws of water adsorption on NaA zeolite were considered in the study [4].

It was found that water molecules are adsorbed in the b-space, the molecular size of carbon monoxide is slightly larger than the water (2,7 Å) molecule, Ca it cannot enter the b-space through six-membered oxygen glasses and ion-molecular clusters with metal cations located here. forms. However, cations in the β-space can migrate to the a-space. [5]

In type A zeolites, cubic octahedrons form a simple cubic lattice [6-7]. Each cubic octahedron is connected by six adjacent four-membered oxygen bridges. The gaps between the eight cubic octahedrons form large pores [8-9].

II. SIGNIFICANCE OF THE SYSTEM

The differential heat, isotherm, differential entropy, and thermokinetics of carbon dioxide adsorption on Ca₅Na₃A zeolite were measured at 303 K. The study of literature survey is presented in section III, methodology is explained in section IV, section V covers the experimental results of the study, and section VI discusses the future study and conclusion.

**III. METHODOLOGY**

The structural formula of $\text{Ca}_5\text{Na}_3\text{A}$ zeolite obtained as the object of study is as follows: $\text{Ca}_5\text{Na}_3[(\text{AlO}_2)_{12}(\text{SiO}_2)_{12}]$. The adsorption properties of carbon dioxide molecules on the adsorbent $\text{Ca}_5\text{Na}_3\text{A}$ zeolite were studied in the high-vacuum adsorption differentiated DAK-1-1 calorimetric device [10-11]. Initially, $\text{Ca}_5\text{Na}_3\text{A}$ zeolite was purified at 4500C for 8 h in a vacuum pump and in a diffusion pump to a pressure state of $1 \cdot 10^{-6}$ Pa. The carbon dioxide obtained as the adsorbate was aCa purified by appropriate methods, i.e., it was passed through various adsorbents purified through a glass tube and prepared for experimentation in the dry gas state. The study was carried out in a volumetric manner in a high-vacuum adsorption device

IV. EXPERIMENTAL RESULTS

The adsorption isotherm of CO_2 molecules to $\text{Ca}_5\text{Na}_3\text{A}$ zeolite was measured by volume in a high vacuum adsorption device. On the adsorption isotherm of the CO_2 molecule in $\text{Ca}_5\text{Na}_3\text{A}$ zeolite ($\ln(P/P^0)$) at 303K (Caturation vapor pressure $P^0=54806$ torr, Caturation pressure of $P^0-\text{CO}_2$ at 303K, calculated at 1 atm. 760 mm.sim.ust. calculated. The adsorption isotherm obtained as a result of the study is shown in Figure 1 and the adsorption amount is N , $\text{CO}_2/\text{e.ya}$. are expressed. At the initial Caturation, the adsorption isotherms start from $\ln(P/P^0) = -11,40$, and the adsorption is $N=0,36 \text{ CO}_2/\text{e.ya}$. It can be seen from the isothermal lines that as they Caturate with CO_2 molecules, they gradually approach the adsorption axis. At the intersection of the isotherm lines on the adsorption axis, the isotherm value is $\ln(P/P^0) = -4,61$, and the adsorption is $N=9,02 \text{ CO}_2/\text{e.ya}$. forms. At initial Caturation, CO_2 molecules form mono- and dicomplexes on the Na^+ and Ca^{2+} cations in the zeolite cavities. Since chemical adsorption occurs, the adsorption isotherm values are very small.

The adsorption isotherm of CO_2 to $\text{Ca}_5\text{Na}_3\text{A}$ zeolite was redefined using the equation of the Caturation theory of two-dimensional micropores (VOM) [6-7].

$$N=5,653\exp[(A/21,98)^4]+4,583\exp[(A/16,38)^3],$$

Here, the amount of adsorption in N -micropores is $\text{CO}_2/\text{e.ya}$., $A=RT\ln(P^0/P)$ - free energy work (kJ/mol).

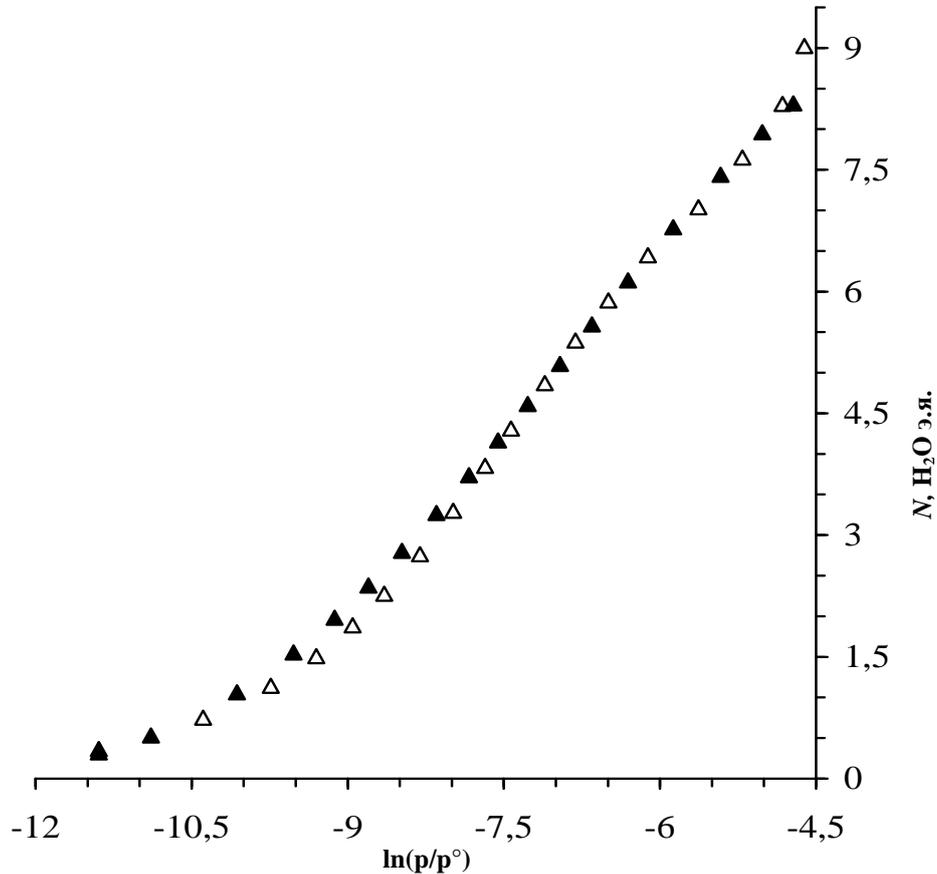


Figure 1. experimental value of CO₂ adsorption isotherm in Ca₅Na₃A zeolite at 303 K; Points calculated by the equation ▲ -VOM

Figure 2 shows the differential heat (Q_d) of CO₂ adsorption on Ca₅Na₃A zeolite at 303K. The condensing heat of carbon (IV) oxide at 303 K ($\Delta H_v = 27$ kJ/mol) is given by the continuous straight lines.

The adsorption heat of CO₂ to Ca₅Na₃A zeolite starts from $Q_d \sim 69,57$ kJ/mol, where the adsorption is $N=0,18$ CO₂ e.ya. then decreases to 47,01 kJ/mol and the adsorption is $N=0,77$ CO₂ e.ya. In previous studies, the initial adsorption differential temperatures were higher than $Q_d \sim 65$ kJ/mol [12].

In this zeolite, the adsorption heat is alCa higher than $Q_d \sim 65$ kJ/mol. When type A zeolites were only Na⁺ cations, the maximum rate of adsorption differential temperatures would be $Q_d \sim 60$ kJ/mol. [13].

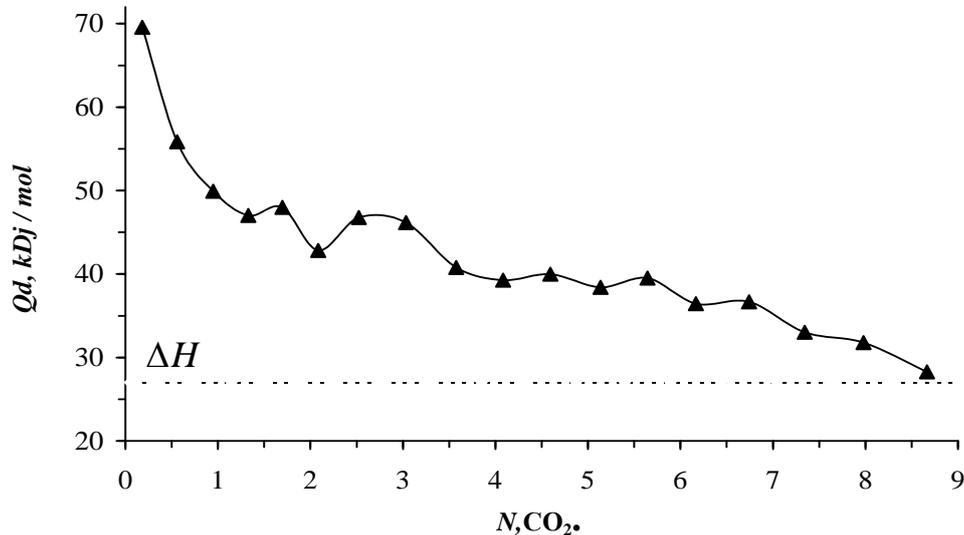


Figure 2. Differential heat of CO₂ adsorption on Ca₅Na₃A zeolite at 303K temperature. Horizontal ring line condensing heat

Adsorption produces 42,84 kJ/mol of heat when it reaches $N=2,08$ CO₂ e.ya.

Adsorption $N=2,08$ CO₂/e.ya. and $3,57$ CO₂/e.ya. differential heat values in the range of 42,84 kJ/mol to 40,77 kJ/mol. In this heat range, the adsorption heat generates the maximum heat in the zeolite supercollectors, where the differential heat rises and falls to $Q_d \sim 46,76$ kJ/mol.

Then the adsorption is $N=3,57$ CO₂/e.ya. and $N = 5,13$ CO₂/e.ya. s in the range of differential temperatures with small changes and decreases to 38,40 kJ/mol. This adsorption is $N=2,08$ CO₂/e.ya. and $N=3,57$ CO₂/e.ya. intervals in cations in the zeolite supercolumns, this small-wave adsorption goes with the Sorption in differential heat Na⁺ cations. Adsorption $N = 5,13$ Ca₂/e.ya to $6,17$ Ca₂/e.ya. when differential heat goes in the form of small waves and varies from 38,40 to 36,45 kJ/mol. After this process, the amount of heat decreases from 36,45 kJ/mol to 33,03 kJ/mol when the differential heat reaches $6,17$ Ca₂/e.ya. to $7,34$ Ca₂/e.ya. in two stages, and in the next stage $7,34$ Ca₂/e.ya. from $8,67$ Ca₂/e.ya., the differential temperatures decrease from 33,03 kJ/mol to 28,27 kJ/mol to the condensing heat. Differential adsorption temperatures are in the form of waves and are divided into 7 stages: (I) from 0,18 to 1,32 CO₂/CO₂/ (1,14 CO₂/CO₂/ e.ya.), (II) from 1,327 to 2,08 CO₂/CO₂/ (0,75 CO₂/CO₂/ e.ya.), (III) from 2,08 to 3,57 CO₂/CO₂/ (1,49 CO₂/CO₂/ e.ya.), (IV) from 3,57 to 5,13 CO₂/CO₂/ (1,56 CO₂/CO₂/ e.ya.), (V) from 5,13 to 6,17 CO₂/CO₂/ (1,03 CO₂/CO₂/ e.ya.), (VI) from 6,17 to 7,34 CO₂/CO₂/ e.ya. (1,17 CO₂/CO₂/ e.ya.) and (VII) from 7,34 to 8,67 CO₂/CO₂/ (1,33 CO₂/CO₂/ e.ya.).

The high differential heat of adsorption is observed as a result of the contact of carbon (IV) oxide molecules with Ca₅Na₃A zeolite through the entrance window to the zeolite supercolors by touching the oxygen atoms that bind silicon and aluminum. This is the first stage of adsorption heat.

In the second to sixth stages, Ca₅Na₃A zeolite is adsorbent in the S_{II} cavity, in which $(7,67-1.327 = 5,66)$ 6,343 carbon (IV) oxide molecules are adsorbent. In this zeolite, 3,35 molecules of carbon monoxide are adsorbent on Ca²⁺ cations and 3,05 molecules of carbon monoxide on Na⁺ cation.

In the first and seventh stages, a total of 2,657 molecules of carbon monoxide are adsorbent on the Ca⁺² cations of this zeolite in the S_I cavities. Thus, a total of 8,67 CO₂/e.ya to Ca₅Na₃A zeolite. a molecule of carbon monoxide gas is adsorbent. Carbon monoxide gases are sorbent into 0,8375 Ca⁺² and 1 Na⁺ in the S_{II} super-cavities of each zeolite and 0,66 Ca⁺² cations in the S_I cavity.

Differential entropy of CO₂ adsorption (ΔS_d) to Ca₅Na₃A zeolite at 303K was shown. The Gibbs-Helmholtz equation was used to calculate the differential entropy of adsorption based on the differential heat of adsorption and isotherm values.

Adsorption $N=0,36$ to 1.50 CO₂/e.ya. The cations located inside the cube form adCarb CO₂ molecules until they enter a large super void. This therefore leads to high differential heat and entropy values. In the last stage, Sorption of cations in the S_I space is observed, in which case the cations rise to a positive value in entropy due to Caturation with carbon monoxide gas.

In the second to seventh stages, the differential heat and entropy of adsorption in the form of a curvilinear wave on the adsorption of Ca_2 molecules on Ca_5Na_3A zeolite rises from $-25,77 \text{ J/mol}\cdot\text{K}$ to $-10,02 \text{ J/mol}\cdot\text{K}$ and then reaches the maximum values in the last section, where entropy the value rises to $45,33 \text{ J/mol}\cdot\text{K}$. In the final stage, strong localization of four-dimensional clusters of CO_2 molecules to 2,657 carbon (IV) oxides to 0,6 Ca^{+2} cations is observed.

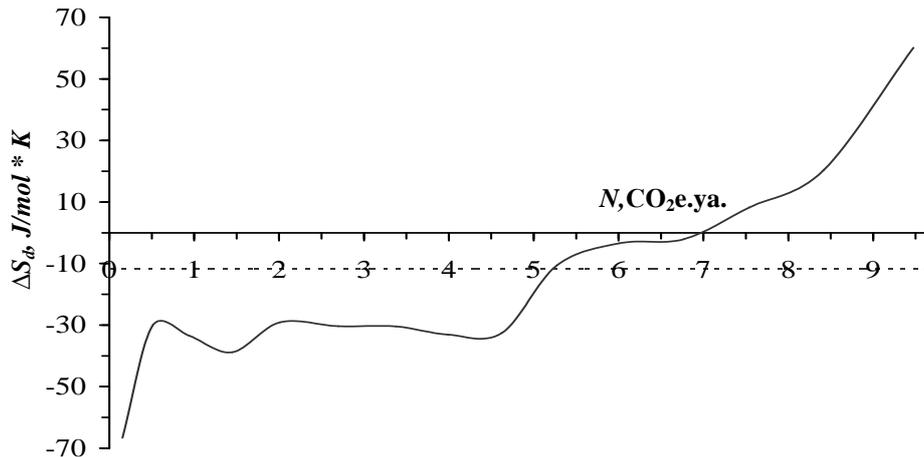


Figure 3. Differential entropy of CO_2 adsorption on Ca_5Na_3A zeolite at 303K temperature. Horizontal bar lines are average integral entropy.

Ca_5Na_3A the average integral entropy to zeolite is $-16,78 \text{ Dj/mol}\cdot\text{K}$, indicating that the motion of adsorbent carbon (IV) oxide molecules is much higher than that of carbon dioxide in the liquid state.

The graph of adsorption of carbon (IV) oxide molecules on Ca_5Na_3A zeolite is given. It is initially observed that the equilibrium time is high. Initially, the balance is decided over a period of 6 hours. The adsorption amount is from $0,3 \text{ CO}_2/\text{e.ya}$ to $2 \text{ CO}_2/\text{e.ya}$. The adsorption equilibrium time is high. This is because it initially takes longer for the carbon monoxide molecules to reach equilibrium for distribution to the cations in the zeolite matrices. Subsequently, the equilibrium time is gradually reduced from 4 hours to 2,76 hours in a wavy manner, and in these cases the amount of adsorption is $2\text{CO}_2/\text{e.ya}$. and $-5,5\text{CO}_2/\text{e.ya}$. corresponds to a range of values from.

Then a sharp drop in equilibrium time to an hour is observed. The equilibrium time graph shows that $0,77 \text{ CO}_2/\text{e.ya}$. and $7,3 \text{ CO}_2/\text{e.ya}$. The equilibrium time also gradually decreases as the equilibrium time lines go in a wavy pattern.

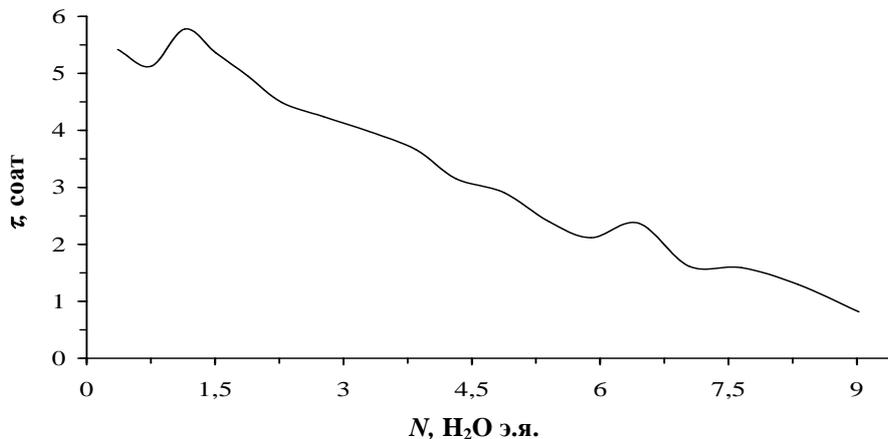


Figure 4. Equilibrium time of CO_2 adsorption on Ca_5Na_3A zeolite at 303 K.



ISSN: 2350-0328

International Journal of Advanced Research in Science, Engineering and Technology

Vol. 8, Issue 7, July 2021

V. CONCLUSION AND FUTURE WORK

Ca₅Na₃A zeolite to a total of 8,67 CO₂/e.ya. carbon (IV) oxide gas adsorption was observed. Adsorption differential heats occur in 7 stages in a wavy form. In the Ca₅Na₃A zeolite matrix, the carbon monoxide gas is in a stationary state, indicating the entropy of the liquid state.

Due to the presence of Ca⁺² and Na⁺ cations in this zeolite, the adsorption heat at initial saturations is higher than 60 kJ/mol. While the initial equilibrium time was high, it was then observed that the equilibrium time gradually decreased. Adsorption isotherms were described using the equations of the volumetric saturation theory of two-dimensional micropores.

REFERENCES

- [1]. Ruthven D. M., Shamasuzzaman F., Knaebel K. S. Pressure Swing Adsorption . - VCH Publishers: New York, 1994.
- [2]. Harlick P. J. E., Handan Tezel F. An experimental adsorbent screening study for CO₂ removal from N₂ // Microporous/Mesoporous Mater. 2004, 76. – pp. 71-79.
- [3]. Rakhmatkarieva F.G., Rakhmatkariev G. U., Guro V. Microcalorimetric study of carbon dioxide adsorption in BaY zeolite // Austrian Journal of Technical and Natural Sciences, (Vienna, Austria). 2015, №11-12. - pp. 77-81.
- [4]. Mentzen, B.F., Rakhmatkariev G. U. Host/Guest interactions in zeolitic nonstructured MFI type materials: Complementarity of X-ray Powder Diffraction, NMR spectroscopy, Adsorption calorimetry and Computer Simulations // Узбекский химический журнал. -2007.-№6.- pp. 10-31.
- [5]. Lyapin S.B., Rakhmatkarieva F.G., Rakhmatkariev G.U. Atomic absorption determination of the content of ion-exchange cations in zeolites // Chemical Journal of Kazakhstan, (Kazakhstan). 2015, no. 3. - pp.304-310.
- [6]. G.U. Rakhmatkariev, E.B. Abdurakhmonov, F.G. Rakhmatkarieva, G.A. Doliev. Energy of ammonia adsorption in zeolite LiX.// Uzbek. chem. zhurn. -2017. No. 5. pp. 3-8
- [7]. Montanari, T.; Finocchio, E.; Calvatore, E.; Garuti, G.; Giordano, A.; Pistarino, C.; Busca, G., Co(2) Separation and Landfill Biogas Upgrading: A Comparison of 4a and 13x Zeolite Adsorbents. Energy.2011, 36, pp. 314-319.
- [8]. O.K. Ergashev. Sodalite ammonia adsorption and energetics // Composition materials. N# 3. 2018
- [9]. Dubinin M.M. Composition of unit cells and limiting adsorption volumes of dehydrated crystals of synthetic zeolites // Dokl. USSR Academy of Sciences, -1961, v. 138 - pp. 866.
- [10]. B.F. Mentzen, G.U. Rakhmatkariev. Host/Guest interactions in zeolitic nonstructured MFI type materials: Complementarity of X-ray Powder Diffraction, NMR spectroscopy, Adsorption calorimetry and Computer Simulations // Узб. хим. журнал. 2007, №6, pp. 10-31.
- [11]. U. Rakhmatkariev. Mechanism of Adsorption of Water Vapor by Muscovite: A Model Based on Adsorption Calorimetry // Clays and Clay Minerals, 2006 vol. 54. pp. 423-430.
- [12]. U.K. Akhmedov, F.G. Rakhmatkarieva, M.Kh. Kakhkhorov, E.B. Abdurakhmonov. CaAzeolitiga carbonate anhydride adsorption of energetics // Composition materiallar Ilmiy-tehniviy va amaliy journal. 2019, no. 2, pp. 97-99
- [13]. F.G. Rakhmatkarieva Adsorption-calorimetric determination of the properties of ion-molecular complexes in synthetic zeolites // diss. doc, 2018. pp. 45-50.